

Say Hello to  
**THE FOURCAST® 2**  
**FAMILY**



Design by STRAND+HVASS

**FOUR**  
DESIGN

  
AN OCEE  
INTERNATIONAL  
COMPANY



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Overview

## The Story of an Icon

More than 15 years ago, Four Design collaborated with Architect Duo STRAND+HVASS to create a stackable, sustainable and comfortable chair. The result was FourCast®, and with its striking, streamlined form, remarkable comfort, and endless configurations, the chair has become a genuine design classic.

The collection has bloomed into a chair series with unlimited possibilities.

Represented worldwide in canteens, offices, conference rooms and educational establishments. The four-legged stacking chair has a pliant back, and the signature v-shape ensures maximum comfort even after prolonged sitting.

We guarantee you will stay in love for many years.









Bitzer Kältetechnik, Germany / Bluhm Kommunikationsdesign®

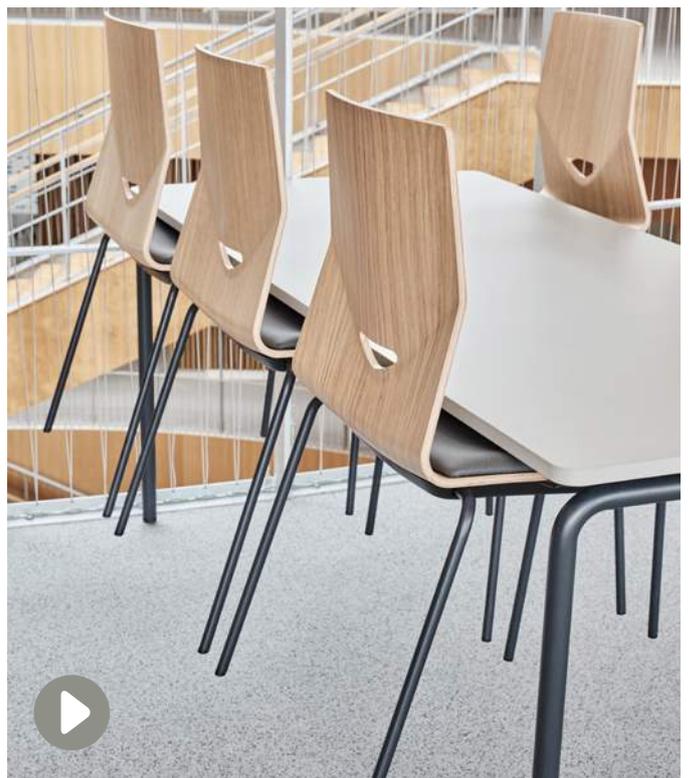
Four® Eating + FourCast® 2 Four / Design: Strand+Hvass

## Chisp and Clean

FourCast® 2 is designed to support and enhance a sense of autonomy and control of your own space. The chairs can easily be managed by one person, and chair suspension provides cleaning friendliness, saving time for cleaning staff and ensuring value for money, making them a fan favorite for large scale canteens.



FourCast® 2 High / Design: Strand+Hvass



FourCast® 2 Four with seat pad / Design: Strand+Hvass

The EU Ecolabel accreditation demonstrates the sustainability of our certified furniture range throughout the whole product life cycle; from sustainably sourced materials to chemical use restriction, and eventually to end-of-life.

Being more environmentally responsible is imperative when creating the shape of things to come. The furniture industry is an essential player in this. Thankfully, we are all looking to a more environmentally conscientious future.



See all EU Ecolabel accredited solutions:  
[fourdesign.dk/ecolabel-furniture](https://fourdesign.dk/ecolabel-furniture) ↗

## Let's furnish the world *better*

The characteristics of FourCast®2 have been carefully considered to help it achieve the EU Ecolabel accreditation. One characteristic is the recycled content of the plastic shells, which have a recycled content of 50% and are 100% recyclable. The recycled plastic pellets (granules) are melted down and molded to make our unique FourCast shape. This inner layer is coated in virgin plastic colours: Ebony Black and Anthracite, which give it the high quality crisp, clean look we pride ourselves on.



# MAKE ROOM FOR SUSTAINABLE CHOICES

50% Recycled plastic  
100% Recyclable

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Rubber locks, reusable

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30% Upcycled steel  
100% Recyclable

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See in action





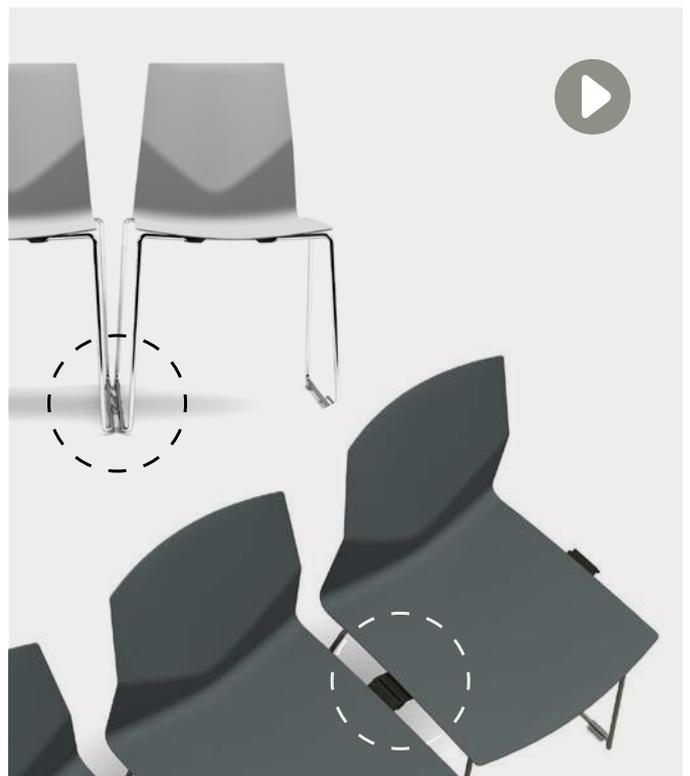
Case: Limpi Music Academy, Norway

## In need of a quick and easy refurnish? We got it all covered.



See more:  
[fourdesign.dk/fourcast2](https://fourdesign.dk/fourcast2)

Chair trolley for easy handling - max. 30 FourCast® 2 Line chairs



FourCast® 2 Line - Linking Device / Design: Strand+Hvass

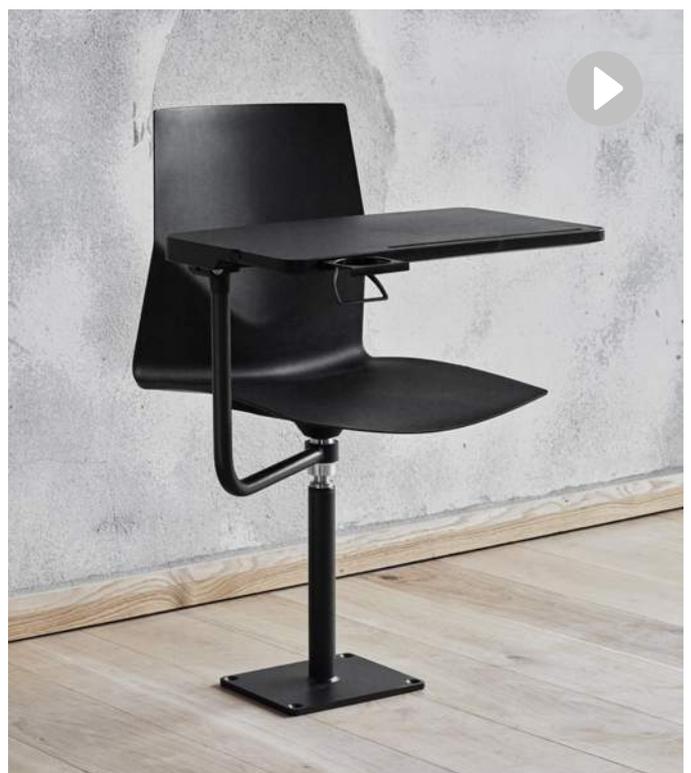


FourCast® 2 Audi fully upholstery / Design: Strand+Hvass

Case: Systematic A/S, Denmark

## The 'new black' in auditorium seating

The modern auditorium needs to be in flux, right? And flexible. The FourCast® 2 Audi holds both qualities and more. Available with a swivel feature you don't have to get up for that person who is always late for a class or a lecture.



FourCast® 2 Audi with Inno®Tab / Design: Strand+Hvass

See Inno® Audi in action



FourCast® 2 Audi with writing tablet



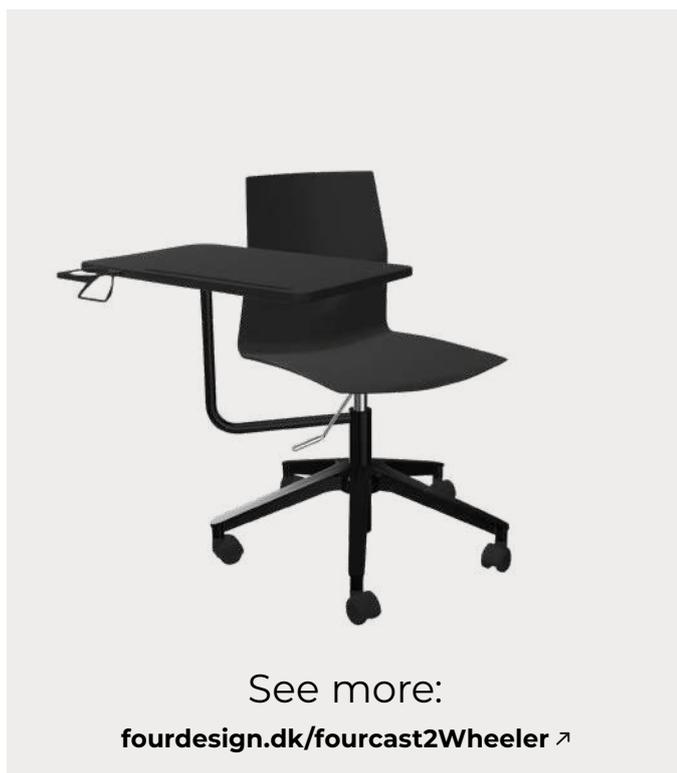


Case: Luxembourg Learning Center

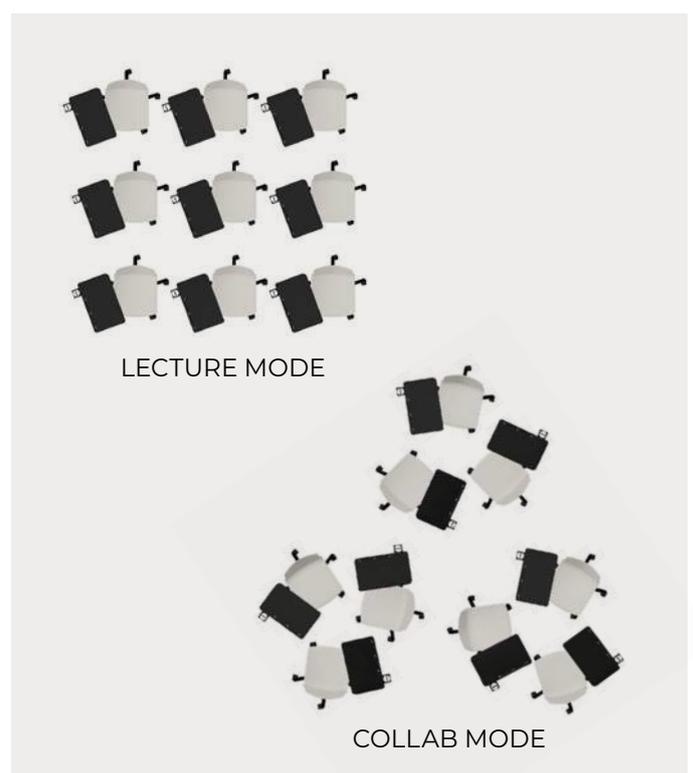
FourCast® 2 Wheeler + Inno®Tab / Design: Strand+Hvass

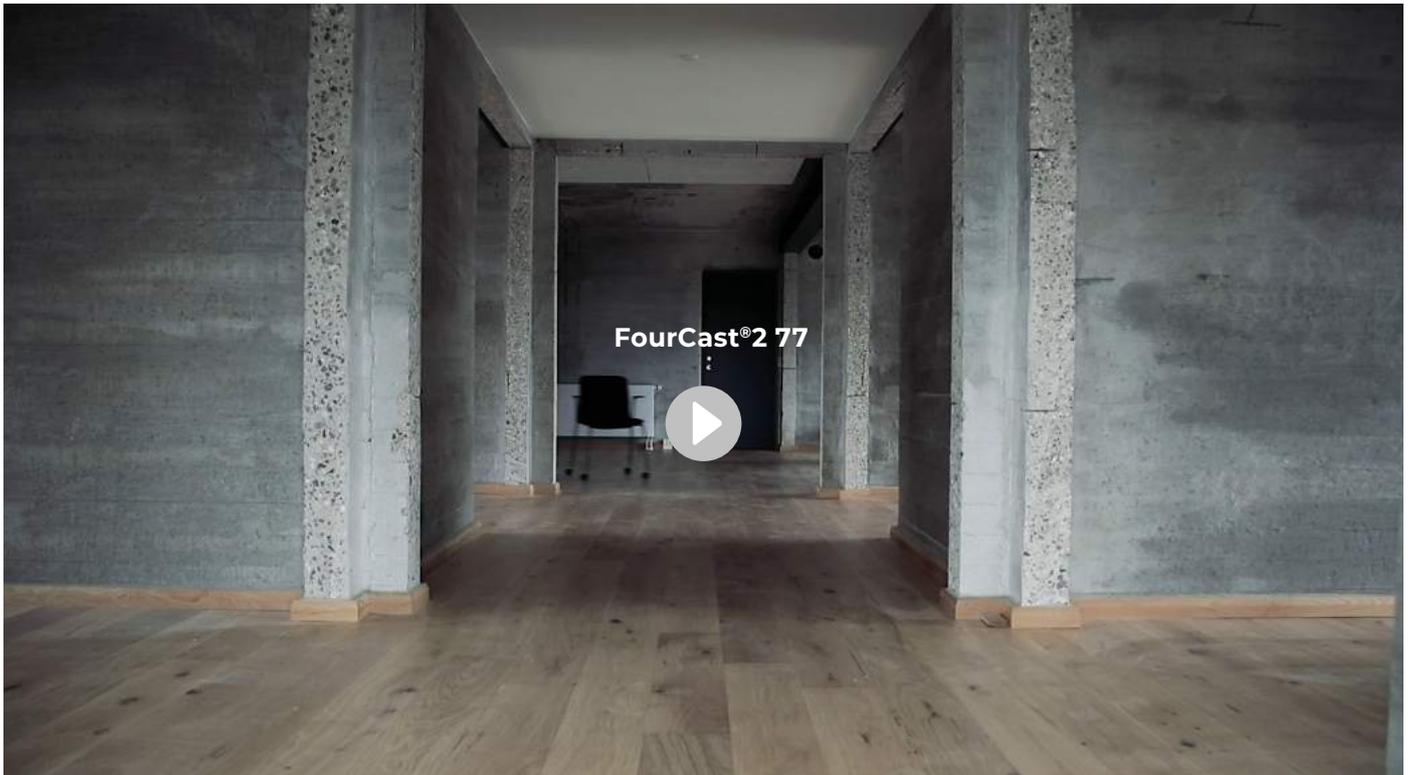
## Beauty and function all in one

You can upgrade FourCast® 2 Wheeler with upholstery, Inno®Note, armrest and grip hole to ensure even more efficiency and better ergonomic handling in education or conference facilities, where the chair is an obvious choice. Moreover, by adding the Inno®Tab, you do not need to move tables and chairs around in the classroom. You swing round, face your classmates, start working and discussing.



FourCast® 2 Wheeler + Inno®Tab

[fourdesign.dk/fourcast2](https://fourdesign.dk/fourcast2)

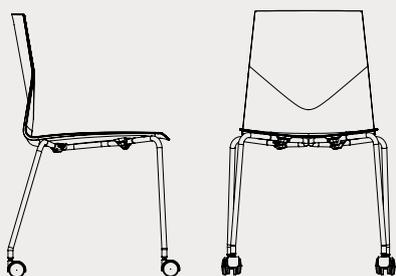


FourCast® 2 77 / Design: Strand+Hvass

**Despite its robustness, FourCast® 2 is designed to gently flex, providing sublime comfort. So go ahead, sit down, and stay there for a while. Or wheel away...**

### **FourCast® 2 77**

A stacking chair on castors? Yes, you heard correctly. It sounds like the perfect combination of functions for spaces that need to reconfigure quickly and efficiently, right? And guess what? It is.









FourCast® 2 XL / Design: Strand+Hvass

## The Hero of Boardroom Chairs...



FourCast® 2 XL Plus / Design: Strand+Hvass



See more:

[fourdesign.dk/FourCast2XLPlus](https://fourdesign.dk/FourCast2XLPlus) ↗



Case: Signify Copenhagen, Denmark  
FourCast® 2 Evo / Design: Strand+Hvass

A modern meeting room featuring a white conference table surrounded by brown and blue chairs. A large blue cabinet stands in the background, topped with a dark vase and a smaller container. A large green plant is positioned to the left of the table. The room has a light-colored wall, a white door, and a light-colored rug. The text "Design meeting rooms that will wow your clients" is overlaid on the right side of the image.

Design meeting  
rooms that  
will wow your  
clients



FourCast® 2 Fire Retardant shell / Design: Strand+Hvass

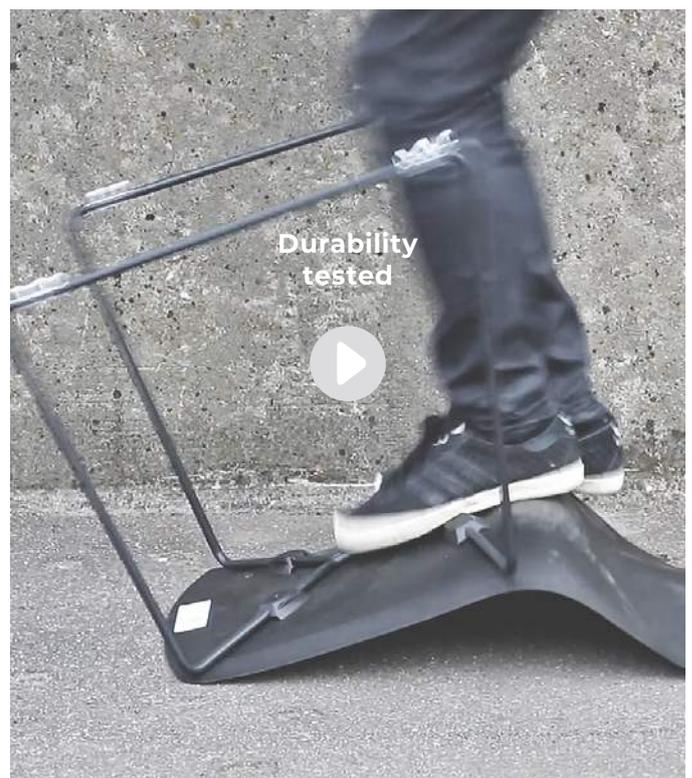
## FourCast® 2 Fire Retardant shell

The white FourCast® 2 shell is a fireproofed stacking chair for professional use in airports, educational institutions, canteens, and the hospitality industry. The shell is fire retardant and has made it through the very stringent requirements of the German classification DIN (Deutsches Institut für Normung e. V.) DIN 54341 (test method) and DIN 66084 P-a fire test. For more information, please go to [www.fourdesign.dk](http://www.fourdesign.dk) ↗

**Our Furniture Solutions  
are Tested for Use Globally**



Learn more:  
[fourdesign.dk/environment](http://fourdesign.dk/environment) ↗







## Shell Colours



## Frame Colours



See all variants & models:

[fourdesign.dk/fourcast2](https://fourdesign.dk/fourcast2) ↗

# Add a little spice for a stroke of genius...

## Accessories

**Grip**

Grip hole is available for chairs without inside – and full upholstery.

**Inno®Tab**

With integrated cup holder and dashboard for tablet and phone. For FourCast® 2 Wheeler + FourCast® 2 Audi.

**Link**

Linking Device for FourCast® 2 Four + FourCast® 2 Line. Not available in fully upholstered version and chair with wooden legs.

**TABB**

Writing tablet and powder coated frame with integral cup holder and coat hook.

**Link F**

Linking Device for FourCast® 2 Line.

**TABC**

Writing tablet and powder coated frame with integral cup holder and coat hook.

**Inno®Note**

A slim writing tablet matches a 13" laptop and has integrated cupholder.

**Gasfoot**

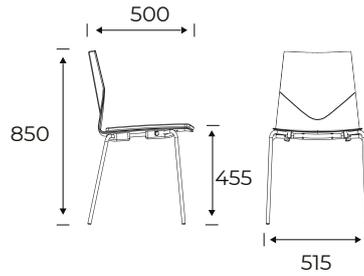
Incl. foot ring  
FourCast® 2 Wheeler



### FourCast® 2 Four

4-legged  
3,8 – 6,5 kg.

Upholstery:  
Seat Pad  
Fully



#### Accessories

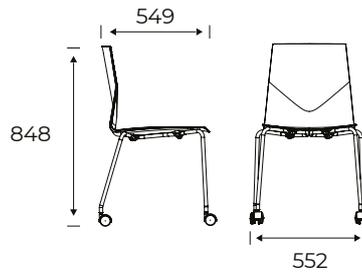
- Inno®Note
- Grip hole
- Seat linking
- Wood frame
- Outdoor options
- Armrest
- Loop armrest



### FourCast® 2 77

4-legged with castors  
6.2 – 6,7 kg.

Upholstery:  
Seat Pad  
Fully



#### Accessories

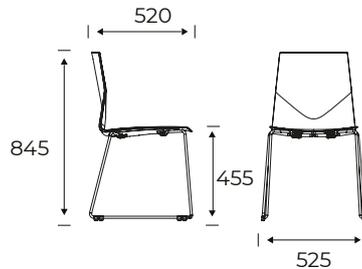
- Grip hole
- Armrest



### FourCast® 2 Line

Skid frame  
4,5 – 7,3 kg.

Upholstery:  
Seat pad  
Fully



#### Accessories

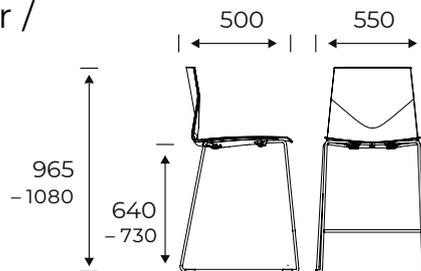
- Grip hole
- Armrest
- Inno®Note
- Seat or frame linking
- Outdoor options



### FourCast® 2 Counter / High

Skid frame  
6,5 – 8,2 kg.

Upholstery:  
Seat pad  
Fully



#### Accessories

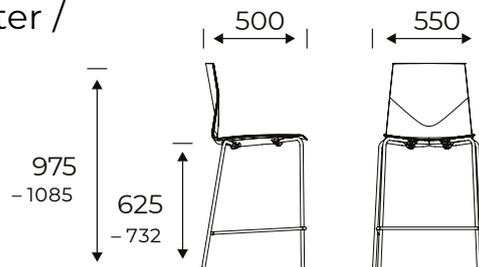
- Grip hole
- 4-legged wood frame
- Outdoor options
- No armrest



### FourCast® 2 Counter / High Four

Four Legged  
6,2 – 6,6 kg.

Upholstery:  
Seat pad  
Fully



#### Accessories

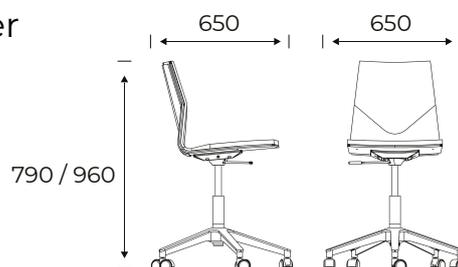
- Grip hole
- No armrest
- Outdoor options



### FourCast® 2 Wheeler

Gas lift  
6,9 – 11,1 kg.

Upholstery:  
Seat pad  
Fully



#### Accessories

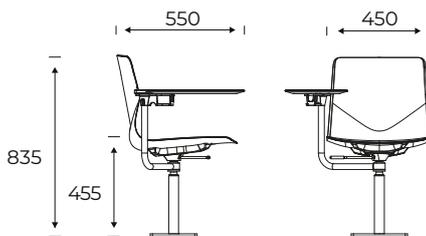
- Inno®Tab
- Grip hole
- Footring
- Gas lift
- Free float options
- Loop armrest



**DIN FourCast® 2 Audi**

Swivel frame  
13 – 13,4 kg.

Upholstery:  
Seat Pad  
Fully



**Accessories**

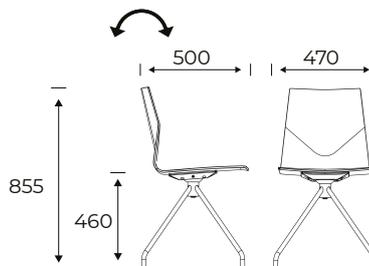
- Inno®Tab
- TABB
- TABC
- Footring
- Gas lift
- Return function
- No armrest



**DIN FourCast® 2 One**

Swivel frame  
6,1 – 9,3 kg.

Upholstery:  
Seat Pad  
Fully



**Accessories**

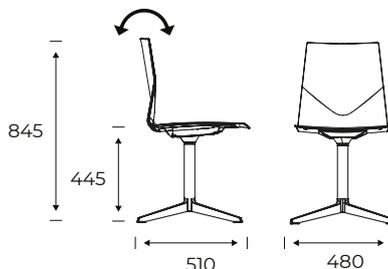
- Grip hole
- Return function
- Loop armrest



**DIN FourCast® 2 Evo**

Swivel frame  
6,6 – 8,6 kg.

Upholstery:  
Seat pad  
Fully



**Accessories**

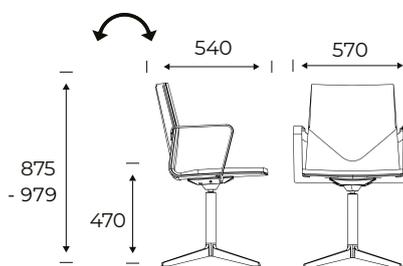
- Grip hole
- Free float options
- Loop armrest



**FourCast® 2 XL / XL Plus**

Aluminium 5 star base  
with return + Armrest  
13,2 – 13,9 kg.

Fully



**Accessories**

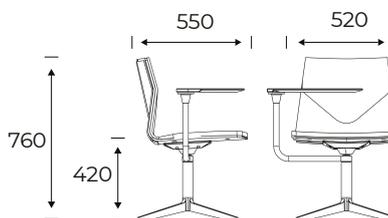
- Gas lift
- Return function
- Armrest



**FourCast® 2 Lounge**

Aluminium 4-star Base  
with Return  
7,8 – 11 kg.

Fully



**Accessories**

- TABB
- TABC
- Return function

**Basics**

All FourCast® 2 chairs is made of polypropylene.  
For chairs with fully-, and seat pad upholstery,  
2 cm must be added to the seat height.

**Tests**

For data information, certificates and further  
product description please refer to our website  
**fourdesign.dk**

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**FOUR**  
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